

# Modeling of the Booster Cavity with an Eye to Improving Reliability

**Mohamed Awida Hassan**

**SRF Department, Technical Division**

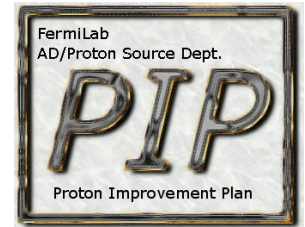
On Behalf of Timergali Khabiboulline , Vyacheslav  
Yakovlev, Valeri Lebedev, and Mark Champion

# Outline

- Motivation: Proton Improvement Plan
- Challenges of the PIP for the Booster Cavity
- Geometry of Booster Cavity/Material Properties
- Modeling Effort
- Conclusion

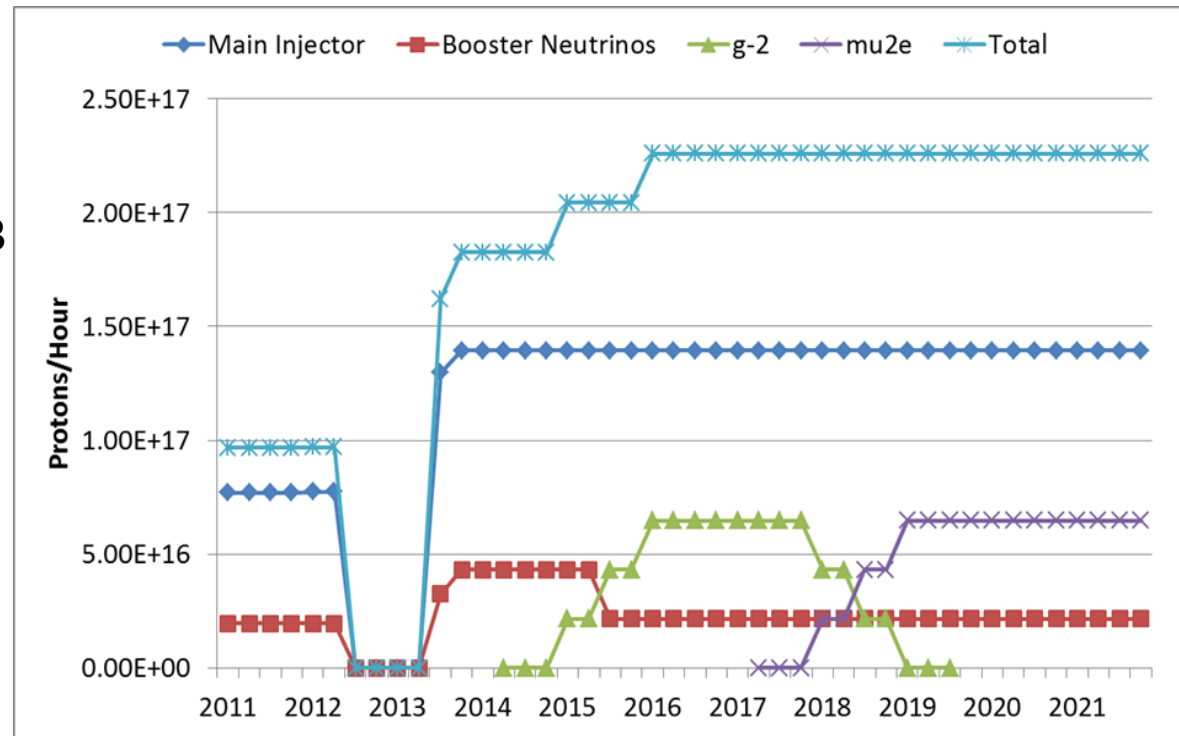
# Motivation: Proton Improvement Plan

- Objectives: *Increase the Proton Source throughput while maintain good availability and acceptable residual activation through 2025.*



## Specific Goals

- deliver **1.80E17** protons per hour (**12 Hz**) by **May 1, 2013**
- deliver **2.25E17** protons per hour (**15 Hz**) by **January 1, 2016**
- while maintaining Linac/Booster availability > **85%**



S. Henderson, Accelerator Advisory Committee, Nov. 7-9, 2011

# Challenges of the PIP for the Booster Cavity

	Current	Modified
Frequency Range	37.80-52.82 MHz	Same
$V_{acc}$	55 KV	60 KV
R/Q	~50	~50
Duty Cycle	Effectively 25%	50%
Repetition Rate	Effectively 7 Hz	15 Hz
Cavity Tuning	Horizontal Bias	Same
Beam Pipe Diameter	2.25"	>3"
Higher Order Mode Impedance	<1000 Ohm	<1000 Ohm
Cooling	LCW at 95 F, Water flow up to 21 gpm	Same

## Activation Problem

- Current beam pipe (2.25") is vulnerable to activation
- Need to increase the beam pipe size (3")

## Heating Problem

- Need to double the repetition rate to 15 Hz
- Current cooling mechanism may not tolerate the additional heating in tuners

## Breakdown Problem

- Need to increase the current Gap Voltage
- Weak points of max fields in Vacuum and Air will be more susceptible to break down

# Geometry of Booster Cavity

Gap Details?

Ceramic?

Inner Conductor Taper

Tetrode Conn?

Tuner Conn

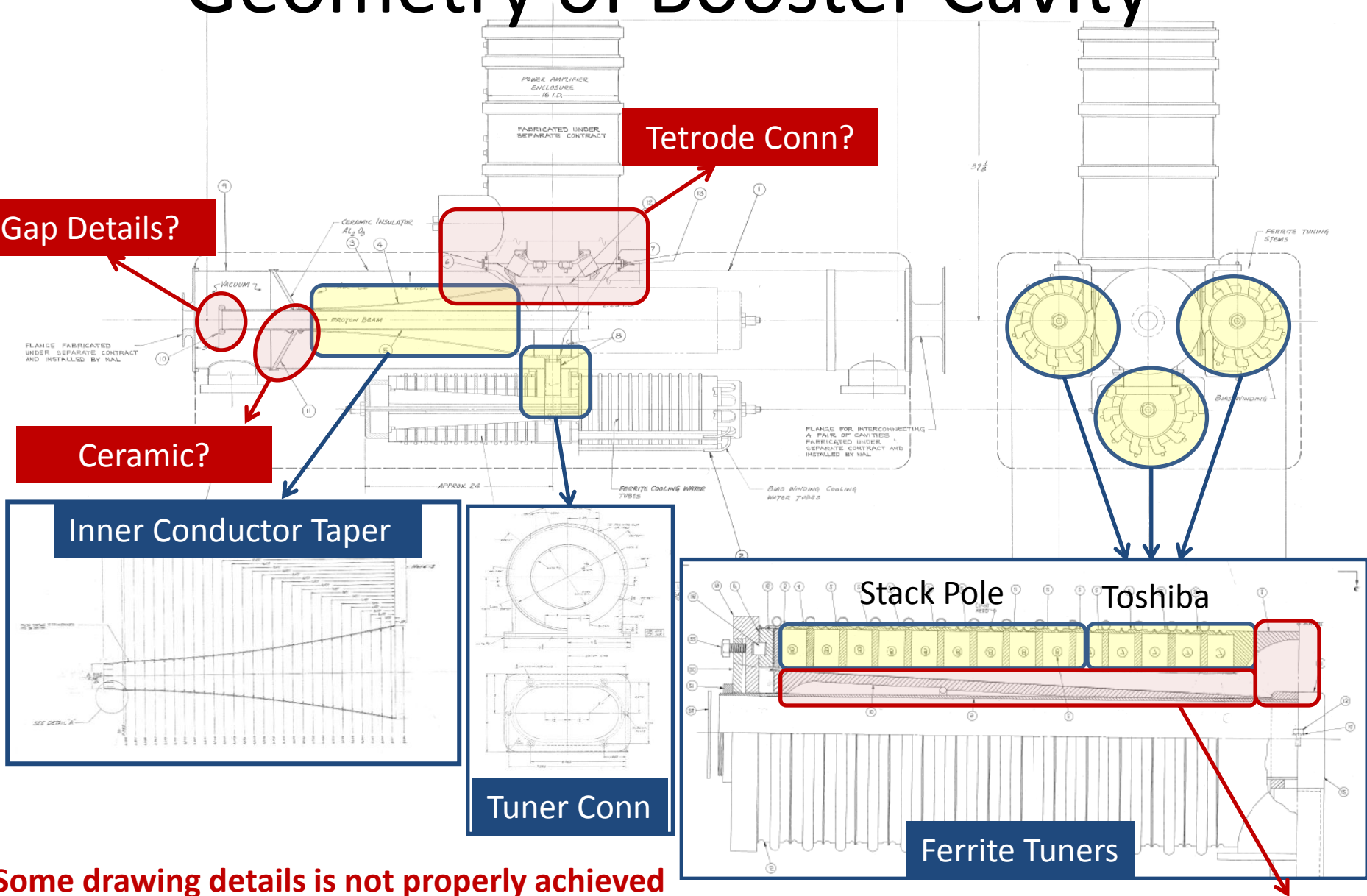
Stack Pole

Toshiba

Ferrite Tuners

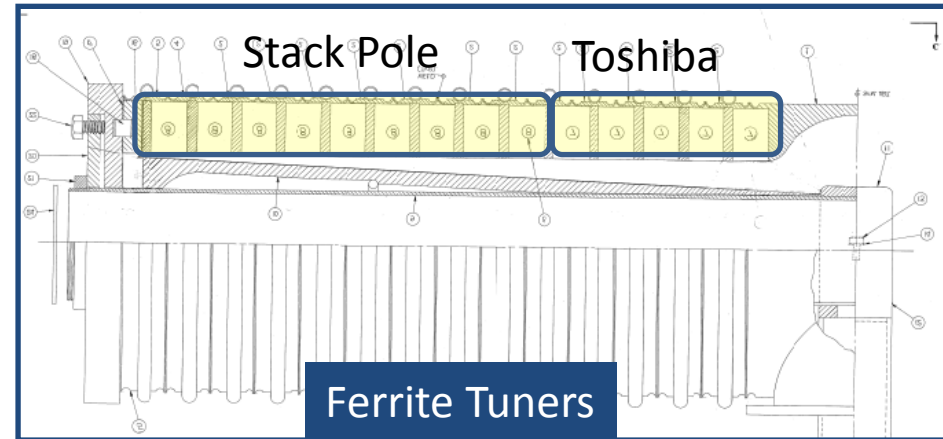
Tuner Inner Taper?

Some drawing details is not properly achieved

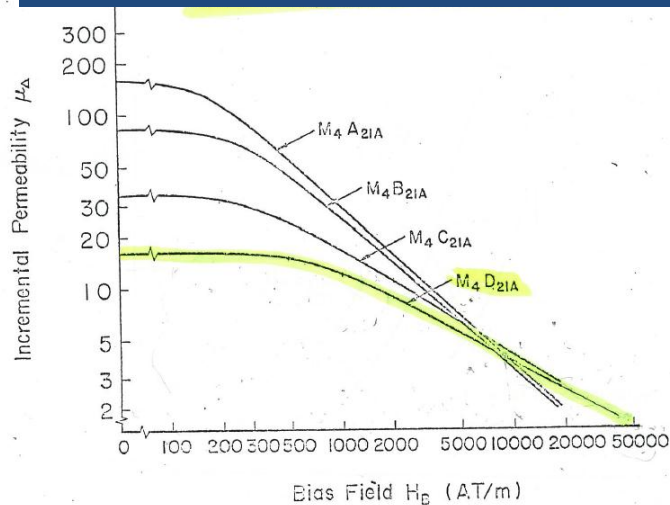


# Ferrite Material Properties

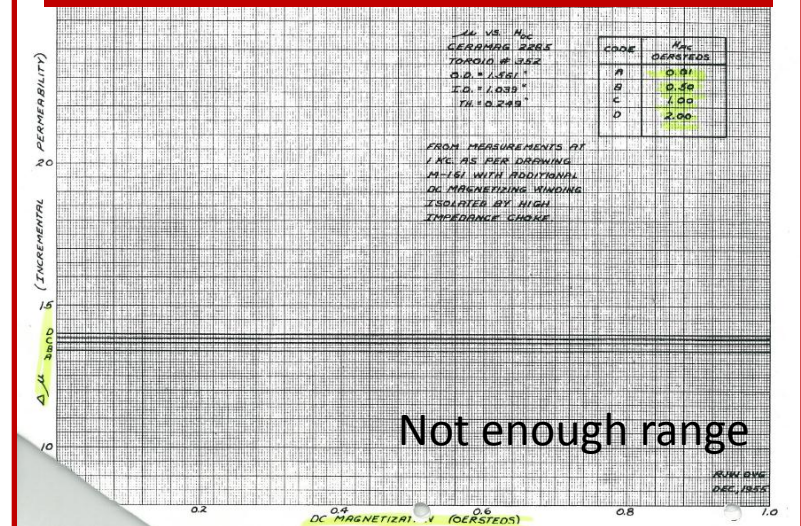
	Stack Pole	Toshiba
$\mu_{\max}$	12.5	20
Magnetic Loss Tangent @ 50 MHz	0.005	0.007
Dielectric Const	10.5	12
Dielectric Loss Tangent @ 50 MHz	0.005	0.005



Toshiba Differential Permeability



Stack Pole Differential Permeability

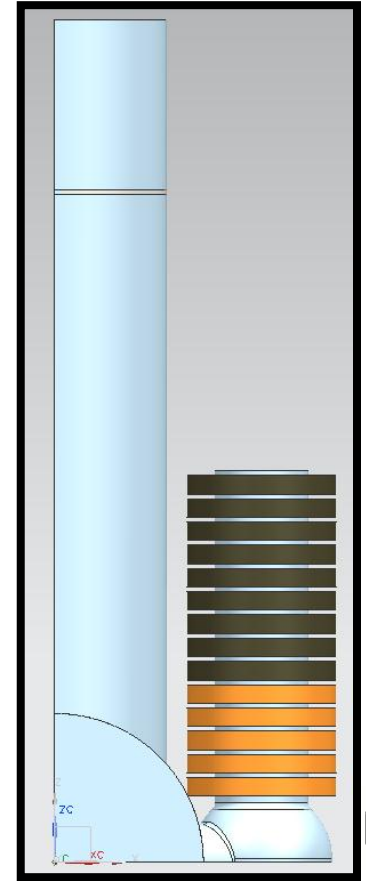
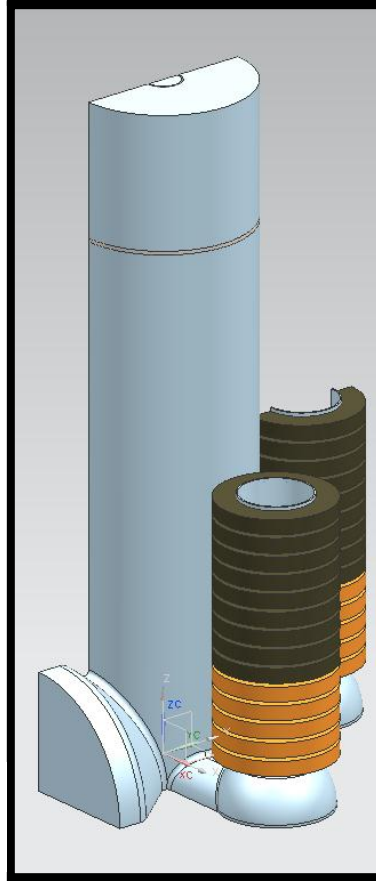
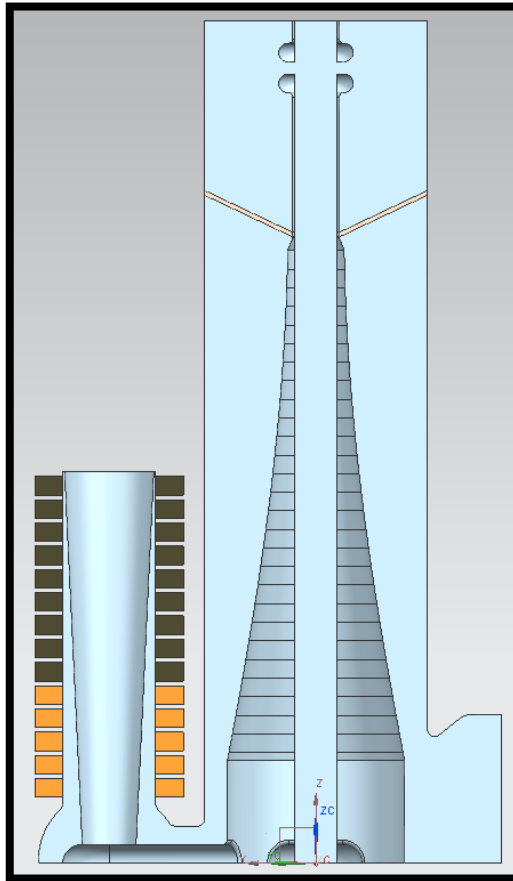
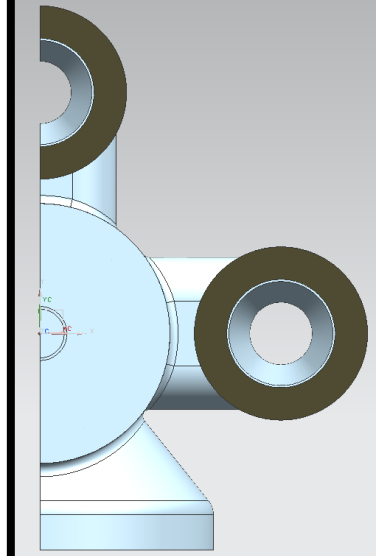


Due to the lack of available material info, typical properties of Ni-Zn ferrites are assumed

**Some Material Properties are Still Missing**

# Full Detailed Model

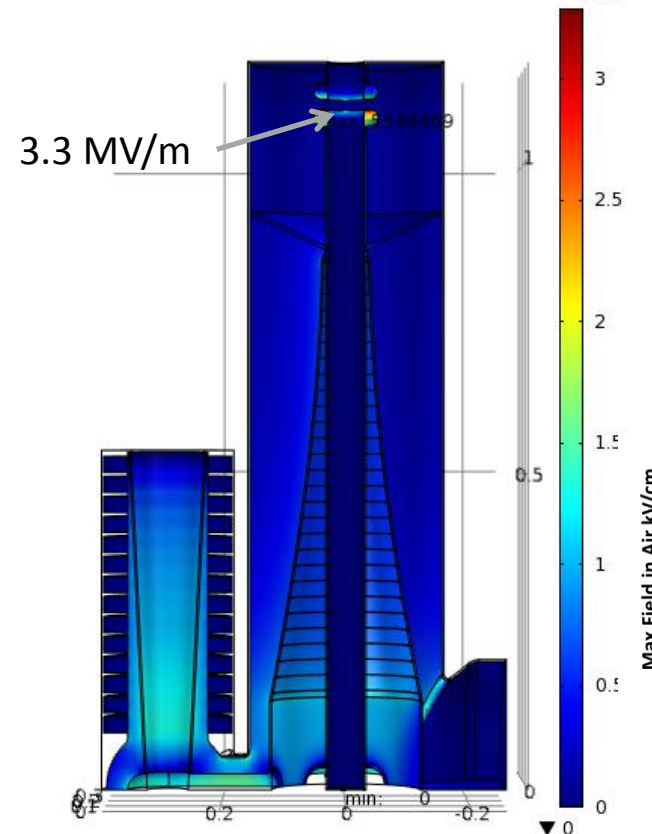
- Realistic Tuner with all the fine details
  - 5 Toshiba Ferrites
  - 9 Stackpole Ferrites
  - Flared Inner Conductor
- Realistic Tuner Connection



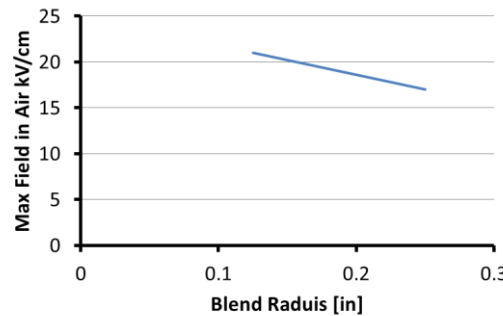


# Max Electric Field

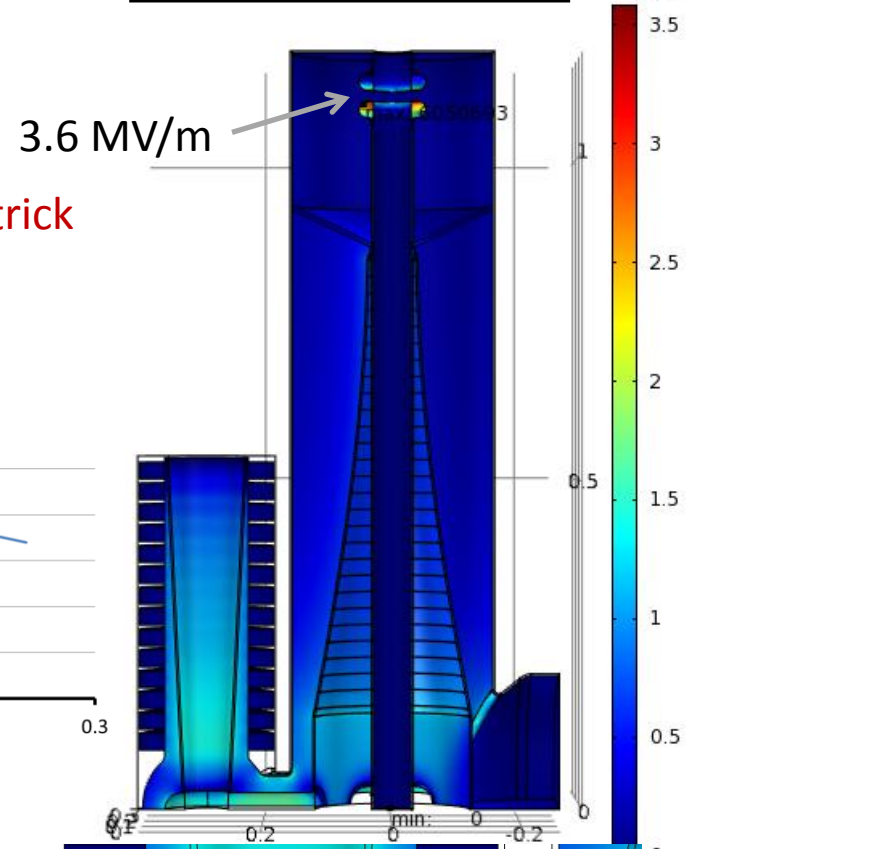
Electric Field for 55kV  $3.2832 \times 10^6 \times 10^6$



Theoretical Kilpatrick  
~10 MV/m



Electric Field for 60 kV  $3.5817 \times 10^6 \times 10^6$



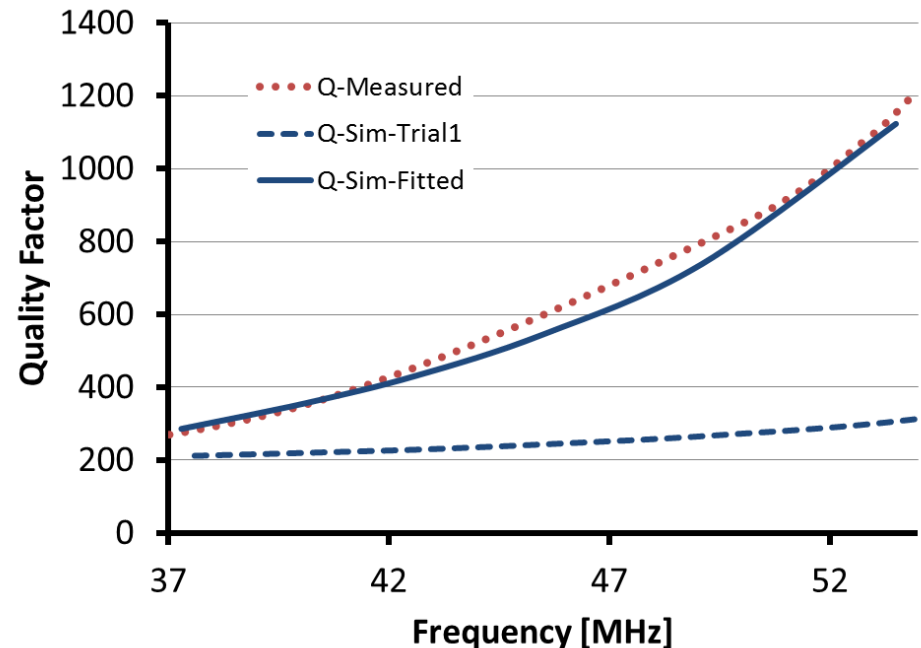
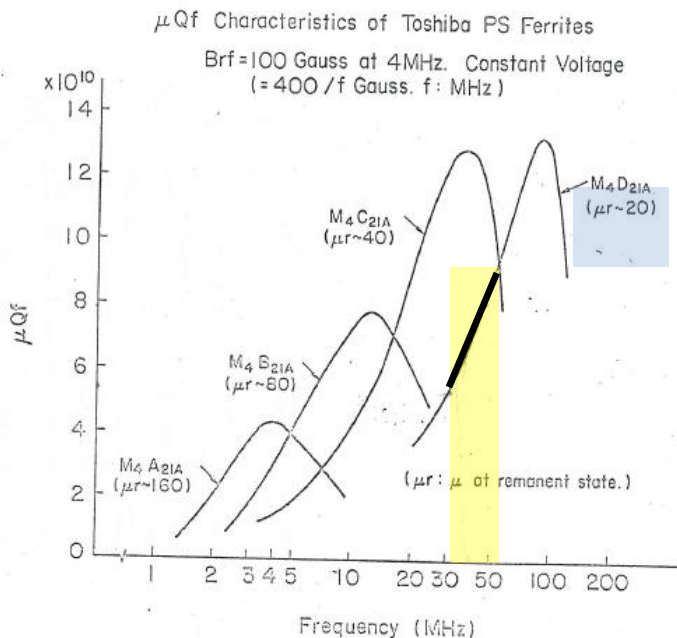
Breakdown Voltage  
~3 MV/m  
~30 kV/cm  
1.7 MV/m  
17 kV/cm

1.85 MV/m  
18 kV/cm



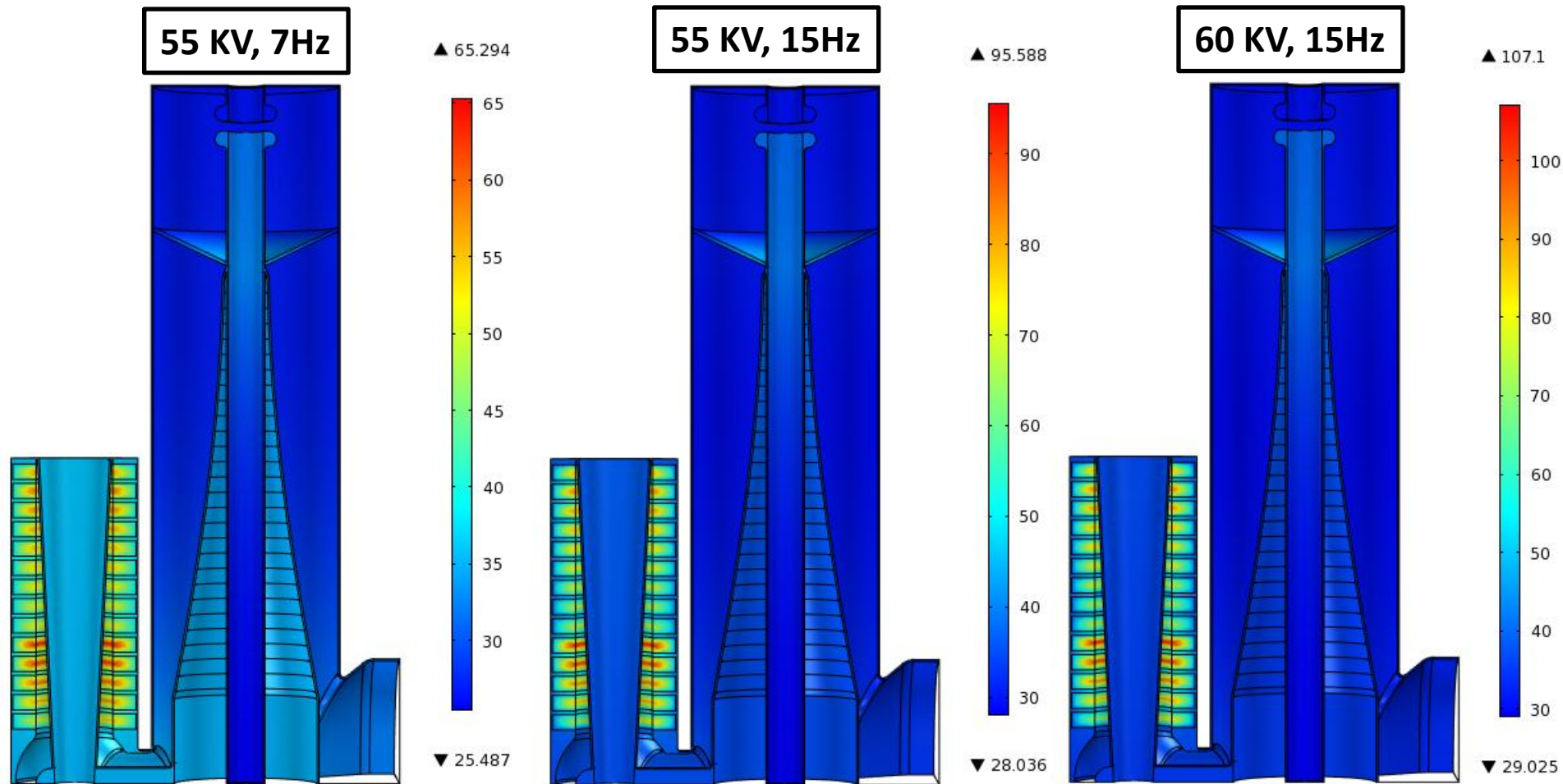
# Adjusting the Simulated Q-curve

- Total power loss is a higher than expected mainly because the simulated Q factor is lower than the measured values
  - Losses of the Ferrites are strongly dependent on frequency
  - Simulated Q has been fitted to the measured one by adjusting the magnetic loss tangent with frequency
- $\mu_{\text{toshiba}} = 8.4$
  - $\mu_{\text{stackpole}} = \mu_{\text{toshiba}} * 12.5/20$
  - $\delta_{\text{m-toshiba0}} = 0.007$
  - $\delta_{\text{m-stackpole0}} = 0.005$
  - $\delta_{\text{m-toshiba}} = \delta_{\text{m-toshiba0}} * \mu_{\text{toshiba}} / 11.5$
  - $\delta_{\text{m-stackpole}} = \delta_{\text{m-stackpole0}} * \mu_{\text{stackpole}} / (11.5/20 * 12.5)$



# Thermal Profile for Various Scenarios of Operation

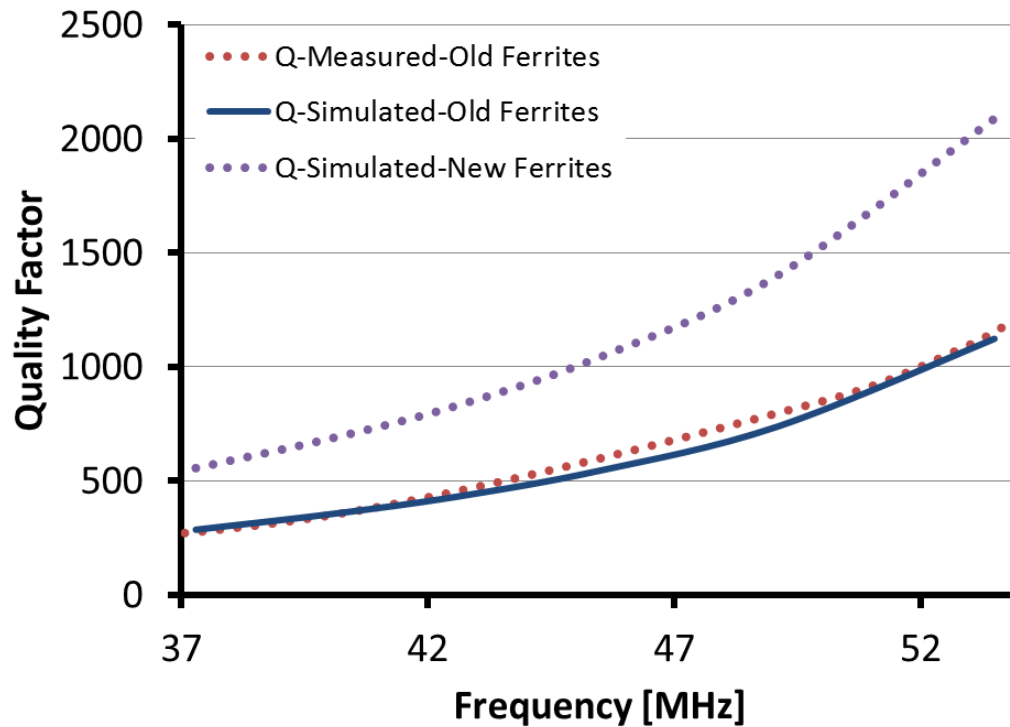
\*Temperature in deg C



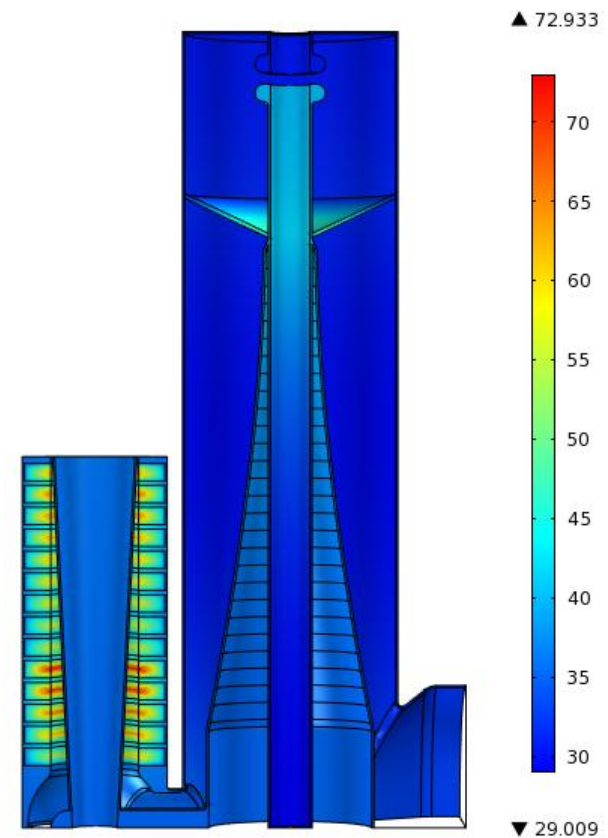
	55 KV, 7 Hz	55 KV, 15 Hz	60 KV, 15 Hz	Units
Total Losses	16.6	32.8	39.1	kW

# New Ferrites

- Assuming that the new ferrites would be better in Quality factor (double)



New Ferrites, 60 KV, 15Hz



# Conclusion

- If there a problem of breakdown in Air, it could be resolved by properly blending the stem connecting edges to the cavity
- 0.25" Blend radius seems to work fine even if we increased the gap voltage to 60 kV (18.5 kV/cm)
- Losses of the cavity at 7 Hz operation with 55 kV is about 16.6 kW inducing heating in the tuners of max temperature 65° C (149° F)
- Losses of the cavity at 15 Hz operation with 55 kV is projected to increase to 32.8 kW inducing heating in the tuners of max temperature is 96° C (205° F)
- Losses of the cavity at 15 Hz operation and with 60 kV is projected to increase to 39 kW inducing heating in the tuners of max temperature is 107° C (224° F)
- Better ferrites with lower loss factors (higher Q's) would definitely help to reduce the losses and so mitigate the increased RF heating with 15 Hz operation